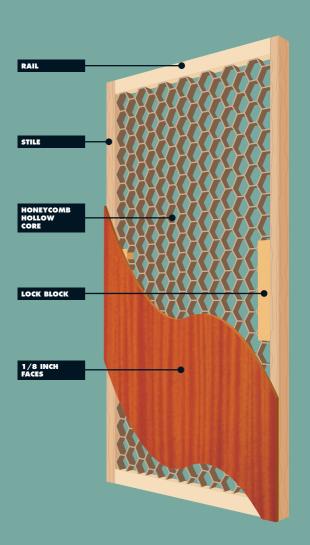


## WOOD VENEERED HOLLOW CORE

#### **APPLICATIONS & BENEFITS**

Recommended for a wide range of residential and light commercial applications. The hollow core offers a lightweight option and reduced costs where a light-duty door or bypass door is appropriate. Available in a wide variety of wood species.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

(Nonrated)

Single doors 4'0" x 10'0" Regular and Double Egress Paired doors 8'0" x 10'0"

#### DOOR THICKNESS

 $1^{3}/8$  " and  $1^{3}/4$ " standard.

#### STILES

 $1^3/8$ " doors: Minimum  $1^1/8$ " (before trim) clear or fingerjoint stiles.  $1^3/4$ " doors: Minimum  $1^1/4$ " (before trim) clear or fingerjoint stiles.

Hardwood outer edges compatible with face veneer available upon request.

#### DAIIC

 $1^3/8"$  doors: Minimum  $2^1/4"$  (before trim) mill option fiberboard rails, wood rails available upon request.

 $1^{\frac{1}{3}}/4$ " doors: Minimum  $2^{\frac{5}{8}}$ " (before trim) mill option softwood rails.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Expanded honeycomb core with 5" cell and 3" particle board lockblocks.

#### FACES

Pregraded: Premium 2-, 3-, or 4-ply veneered skins (minimum  $^1/60''$  veneer before sanding). Veneers available in a wide variety of species and cuts.

#### ADHESIVES

Core and frame assembly and veneer application all with Type II water-resistant adhesives. Type I waterproof adhesive available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement or light cutouts.

#### FACTORY MACHINING/DETAILING

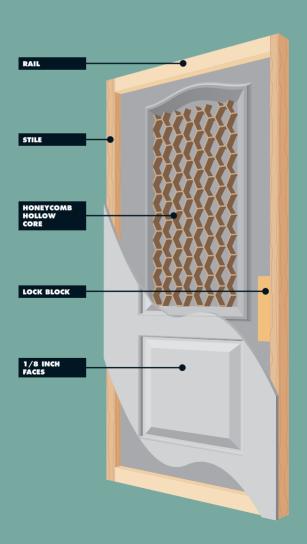
Complete range of machining capabilities and detailing available.

#### WARRANTY

#### MOLDED HOLLOW CORE

#### **APPLICATIONS & BENEFITS**

Recommended for a wide variety of residential and light commercial applications. The molded panel creates the look of a solid wood interior door, yet offers superior performance to solid wood against moisture related issues. Available in a wide variety of designs with smooth and textured surfaces.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

3'0" x 6'8" 3'0" x 7'0" 3'0" x 8'0"

#### **DOOR THICKNESS**

 $1^{3}/8''$  and  $1^{3}/4''$ .

#### STILES

Widths are before trim mill option fingerjoint softwood stiles.

	13/8"	13/4"
6'8" high doors	minimum 1 <sup>1</sup> /8"	minimum 11/8"
7'0" high doors	minimum 1 <sup>1</sup> /8"	minimum 1 <sup>1</sup> /8"
8'0" high doors	minimum 1 <sup>7</sup> /8"	minimum 1 <sup>1</sup> /8"

#### RAILS

 $1^3/8''$  doors: Minimum  $2^1/4''$  (before trim) mill option fiberboard rails, wood rails available upon request.

 $1^{3}/4^{"}$  doors: Minimum  $2^{5}/8^{"}$  (before trim) mill option softwood rails.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Standard blocking using corrugated pad blocks, with  $3^{\prime\prime}$  wide particle board lockblocks, see drawings on reverse.

#### EACES

Pregraded <sup>1</sup>/8" Molded Hardboard skins. Available in a wide variety of styles.

#### ADHESIVES

Core and frame assembly and molded skin application all with Type II water-resistant adhesives. Type I waterproof adhesive is available upon request.

#### BLOCKING

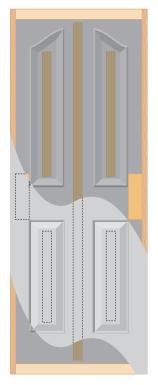
Special inner blocking options may be specified for hardware reinforcement or light cutouts.

#### FACTORY MACHINING/DETAILING

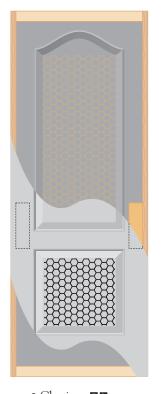
Complete range of machining capabilities and detailing available.

#### WARRANTY

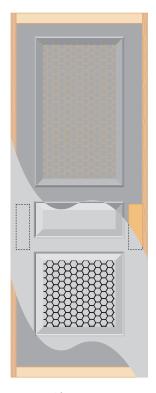
## Standard Blocking



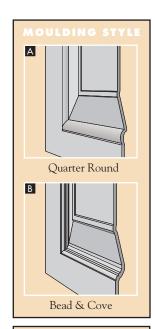




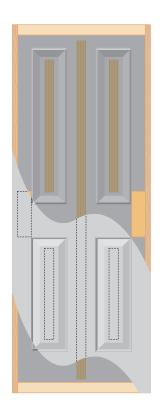
Classique TB6'8" Cremona SB



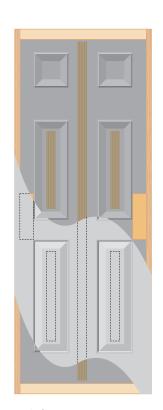
• Clermont TB



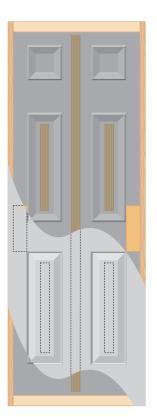
Textured surface S Smooth surface



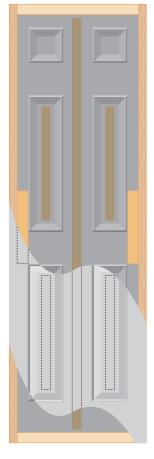
Coventry ■■Smooth Coventry ■■



- Colonist ■■
  Smooth Colonist ■■
  Craftmaster Natural ■■
  Craftmaster Harvest ■■



• 7' Smooth Colonist 5 B

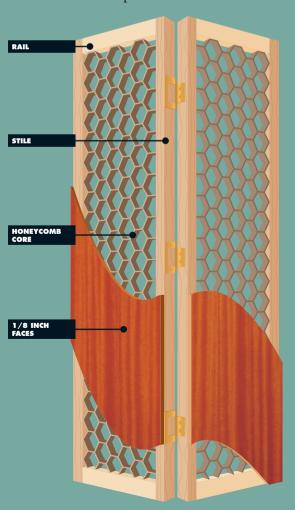


• 8' Smooth Colonist SB

## WOOD VENEERED BIFOLDS

#### **APPLICATIONS & BENEFITS**

Recommended for a wide range of residential and light commercial applications. The hollow core offers a lightweight option and reduced costs where a light duty bifold is appropriate. Available in a wide variety of wood species. Red Oak and Birch bifolds are graded to provide matching panels on all two and four panel sets.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

Two door bifolds 4'0" x 10'0" Four door bifolds 8'0" x 10'0"

#### **DOOR THICKNESS**

13/8" standard, 13/4" available upon request.

#### STILES

 $1^3/8$ " bifolds: Minimum  $1^5/16$ " (before trim) mill option softwood stiles.  $1^3/4$ " bifolds: Minimum  $1^1/4$ " (before trim) mill option softwood stiles.

#### RAILS

 $1^3/8$ " bifolds: Minimum  $1^7/8$ " (before trim) mill option fiberboard or softwood rails.  $1^3/4$ " bifolds: Minimum  $2^5/8$ " (before trim) mill option softwood rails.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Expanded honeycomb core with a 5" cell.

#### FACES

Pregraded: Premium 2-, 3-, 4-ply veneered skins (minimum <sup>1</sup>/60" veneer before sanding). Backs are mill option veneered skins. Matching backs available upon request.

#### ADHESIVES

Core and frame assembly and veneer application all with Type II water resistant adhesives. Type I waterproof adhesives available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement.

#### FACTORY MACHINING

Complete range of machining capabilities and detailing available.

#### HINGES AND HARDWARE

Three edge mounted Stanley butterfly hinges per two panel set, with Stanley 2400 series hardware.

#### PACKAGING

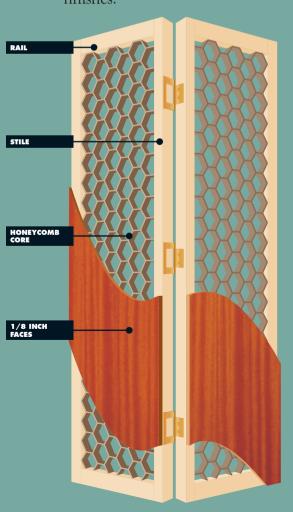
All bifolds are individually boxed into two door and four door bifold sets, using corrugated boxes.

#### WARRANTY

## HARDBOARD AND PREFINISHED BIFOLDS

#### **APPLICATIONS & BENEFITS**

Recommended for a wide range of residential and light commercial applications. The prefinished bifold offers consistent quality and reduced onsite finishing costs. Available in a wide variety of finishes. The Unfinished and Primed Hardboard provide excellent paint surfaces for custom finishes.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

Two door bifolds 4'0" x 8'0" Four door bifolds 8'0" x 8'0"

#### **DOOR THICKNESS**

 $1^3/8''$  standard,  $1^3/4''$  available upon request.

#### STILES

 $1^3/8''$  bifolds: Minimum  $1^1/8''$  (before trim) mill option fiberboard stiles, softwood stiles available upon request.

 $1^{3}/4$ " bifolds: Minimum  $1^{1}/4$ " (before trim) mill option softwood stiles.

#### RAILS

 $1^3/8$ " bifolds: Minimum  $1^7/8$ " (before trim) mill option fiberboard or softwood rails.  $1^3/4$ " bifolds: Minimum  $2^5/8$ " (before trim) mill option softwood rails.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Expanded honeycomb core with a 5" cell.

#### FACES

Pregraded: Hardboard, Primed Hardboard, Paper Overlay and Printed Hardboard skins available. Backs are mill option Hardboard skins. Matching backs available upon request.

#### **ADHESIVES**

Core and frame assembly and veneer application all with Type II water resistant adhesives. Type I waterproof adhesives available upon request.

#### RLOCKING

Special inner blocking options may be specified for hardware reinforcement.

#### **FACTORY MACHINING**

Complete range of machining capabilities and detailing available.

#### HINGES AND HARDWARE

Three edge mounted Stanley butterfly hinges per two panel set, with Stanley 2400 series hardware.

#### PACKAGING

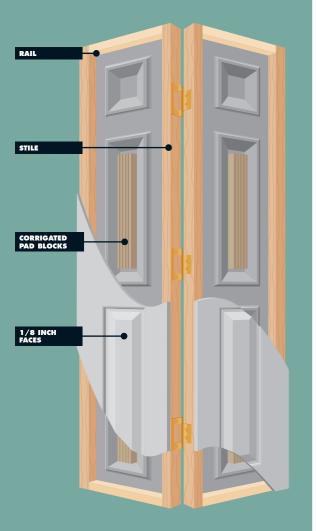
All bifolds are individually boxed into two door and four door bifold sets, using corrugated boxes.

#### WARRANTY

#### MOLDED BIFOLDS

#### **APPLICATIONS & BENEFITS**

Recommended for a wide range of residential and light commercial applications. The molded panel creates the look of a solid wood interior bifold, yet offers superior performance to solid wood, against moisture related issues. Available in a wide variety of designs with smooth and textured surfaces.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

Two door bifolds	4'0" x 6'8" 4'0" x 7'0" 4'0" x 8'0"
Four door bifolds	8′0″ x 6′8″ 8′0″ x 7′0″ 8′0″ x 8′0″

#### **BIFOLD THICKNESS**

 $1^3/8$ " standard;  $1^3/4$ " available upon request.

#### STILES

Widths are before trim mill option fingerjoint softwood stiles.

	13/8"	13/4"
6'8" high bifolds	minimum <sup>15</sup> / <sub>16</sub> "	minimum 1 <sup>1</sup> / <sub>4</sub> "
7'0" high bifolds	minimum <sup>15</sup> /16"	minimum 1 <sup>1</sup> / <sub>4</sub> "
8'0" high bifolds	minimum $1^3/16''$	minimum 1 <sup>1</sup> / <sub>4</sub> "

#### RAILS

 $1^3/8$ " bifolds: Minimum  $1^7/8$ " (before trim) mill option fiberboard or softwood rails.  $1^3/4$ " bifolds: Minimum  $2^5/8$ " (before trim) mill option softwood rails.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Standard blocking using corrugated pad blocks, see drawings on reverse.

#### FACES AND BACKS

Faces are pregraded  $^1/s''$  Molded Hardboard skins. Backs are mill option pregraded flush Hardboard acclimated to face skin prior to production. Matching backs are available upon request.

#### ADHESIVES

Core and frame assembly and molded skin application all with Type II water-resistant adhesives. Type I waterproof adhesive is available upon request.

#### **BLOCKING**

Special inner blocking options may be specified for hardware reinforcement.

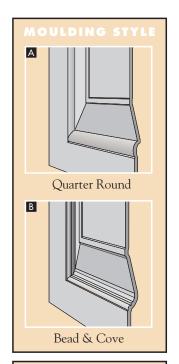
#### HINGES AND HARDWARE

Three edge mounted Stanley butterfly hinges per two panel set, with Stanley 2400 Series hardware.

#### **PACKAGING**

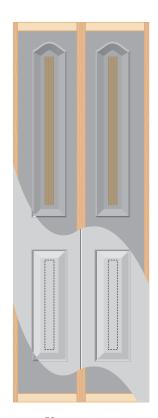
All bifolds are individually boxed into two door and four door sets using corrugated boxes.

#### WARRANTY



Textured surface

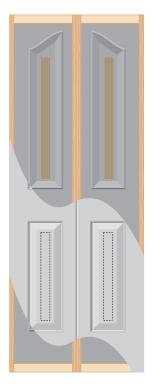
Smooth surface



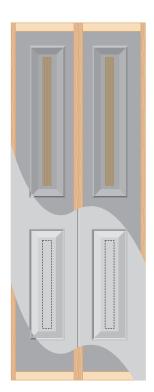
Classique TB6'8" Cremona SB



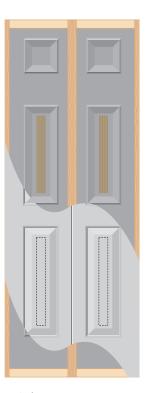
• Clermont TB



• Carmelle 💵



Coventry ■■Smooth Coventry ■■

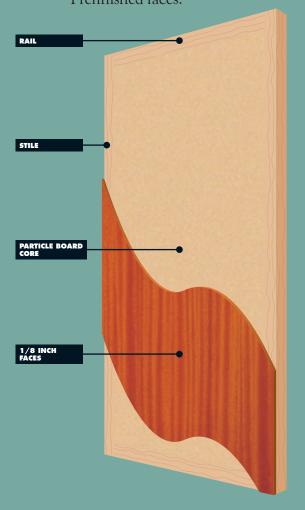


- Colonist
  Smooth Colonist
  Craftmaster Natural
- Craftmaster Harvest IIB

WOOD VENEER, HARD-BOARD & PREFINSHED PARTICLEBOARD CORE

#### **APPLICATIONS & BENEFITS**

Recommended for a wide range of residential and light commercial applications. The particle board core offers good stability against warpage and reduces telegraphing. Available as either nonrated or 20 minute fire-rated in a wide variety of Veneered, Hardboard, and Prefinished faces.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E. Tel: 00971 4 3284281

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

(Nonrated)

Single doors 4'0" x 10'0" Regular and Double Egress Paired doors 8'0" x 10'0"

(20 minute-rated)
Single doors
Maximum size door/transom

4'0" x 10'0"
4'0" x 10'0"

Paired doors: Dependent on hardware used, up to

8'0" x 10'0"

Note: GP Firestop II meeting edges may be used for 20 minute pairs in lieu of metal edges.

#### **DOOR THICKNESS**

 $1^3/8$ " (nonrated only) and  $1^3/4$ " standard.

#### STILES

 $1^3/8$ " doors: Minimum  $1^1/8$ " (before trim) clear or fingerjointed stiles.  $1^3/4$ " doors: Minimum  $1^1/4$ " (before trim) clear or fingerjointed stiles. Hardwood outer edges compatible with face veneer available upon request.

#### RAILS

 $1^3/8$ " doors: Minimum  $2^1/4$ " (before trim) mill option fiberboard or wood rails.  $1^3/4$ " doors: Minimum  $2^5/8$ " (before trim) mill option wood rails. Hardwood rails compatible with face veneer available upon request.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Particle board core with an average density of 28 to 34 lbs.

#### FACES

Pregraded: Hardboard or Premium 2-, 3-, or 4-ply veneered skins (minimum 1/60" veneer before sanding). Veneers available in a wide variety of species and cuts.

#### ADHESIVES

Core and frame assembly and veneer application all with Type II water-resistant adhesives. Type I waterproof adhesive available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement.

#### FACTORY MACHINING/DETAILING

Complete range of machining capabilities and detailing available. Rated doors must be in accordance with Warnock Hersey International, Inc. and National Fire Protection Association Standards (NFPA 80, latest edition). Snorbans recommends factory prefitting on all fire doors.

#### LIGHT OPENINGS

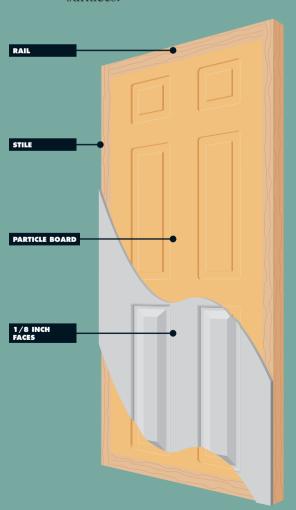
Cutout area may not exceed 40% of the face or half of the door height to comply with the warranty. For 20 minute-rated doors, the total visible area of single or multiple lights may not exceed 1,296 sq. in. per leaf, with a maximum width of 36", or a maximum height of 54". All cutouts must be 6" from the edge of the door or any other cutouts and/or hardware preps. Louvres are not allowed in 20 minute doors.

#### WARRANTY

#### MOLDED SOLID CORE

#### **APPLICATIONS & BENEFITS**

Recommended for a wide range of residential and light commercial applications. The solid core molded panel creates the look of a solid wood interior door with all the advantages of sound retardance and added security, yet with superior performance to solid wood. Available in a wide variety of designs with smooth and textured surfaces.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### SPECIFICATIONS

MAXIMUM SIZE (Single swing only)

(Rated and nonrated)

3'0" x 6'8" 3'0" x 7'0" 3'0" x 8'0"

#### **DOOR THICKNESS**

 $1^3/8$ " (nonrated),  $1^3/4$ " (rated and nonrated).

#### STILES

(Nonrated)

 $1^3/8$ " doors: Minimum  $1^1/8$ " (before trim) mill option fingerjointed softwood stiles.  $1^3/4$ " doors: Minimum  $1^1/4$ " (before trim) mill option fingerjointed softwood stiles.

#### STILES

(Rated)

 $1^3/4$ " doors 6'8" high: Minimum  $1^1/4$ " (before trim) mill option fingerjointed softwood stiles.  $1^3/4$ " doors 7'0" and 8'0" high: Minimum  $1^3/4$ " (before trim) mill option fingerjointed softwood stiles.

#### RAILS

 $1^3/8$ " doors: Minimum  $1^7/8$ " (before trim) mill option fiberboard or softwood rails.  $1^3/4$ " doors: Minimum  $2^5/8$ " (before trim) mill option softwood rails.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Particle board core routed to accept molded skins, with an average core density of 28 to 34 lbs.

#### FACES

Pregraded 1/8" molded hardboard skins. Available in a wide variety of styles.

#### **ADHESIVES**

Core and frame assembly and veneer application all with Type II water resistant adhesives. Type I waterproof adhesives available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement.

#### FACTORY MACHINING

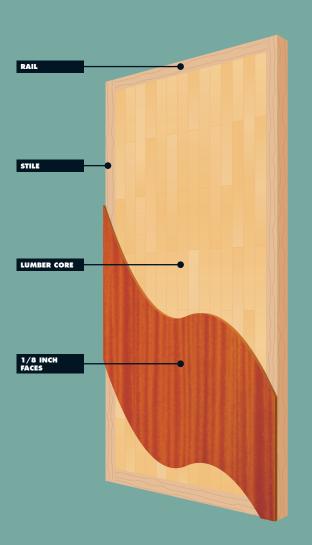
Complete range of machining capabilities and detailing available. Rated doors must be in accordance with Warnock Hersey International, Inc. and National Fire Protection Agency Standards (NFPA 80, latest edition). Snorbans recommends factory prefitting on all fire doors.

#### WARRANTY

WOOD VENEER, HARD-BOARD & PREFINISHED STAVE LUMBER CORE

#### **APPLICATIONS & BENEFITS**

Recommended for a wide range of commercial applications. The stave lumber core offers good stability against warpage. Available as either nonrated or 20 minute fire-rated in a wide variety of Veneered, Hardboard, and Prefinished faces.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

(Nonrated)

Single doors 4'0" x 10'0" Regular and Double Egress Paired doors 8'0" x 10'0"

(20 minute-rated)

Single doors 4'0" x 10'0"
Maximum size door/transom 4'0" x 10'0"
Paired doors: Dependent on hardware used, up to 8'0" x 10'0"

Note: GP Firestop II meeting edges may be used for 20 minute pairs in lieu of metal edges.

#### **DOOR THICKNESS**

 $1^{3}/8''$  (nonrated only) and  $1^{3}/4''$  standard.

#### STILES

 $1^3/8$ " doors: Minimum  $1^1/8$ " (before trim) clear or fingerjoint stiles.  $1^3/4$ " doors: Minimum  $1^1/4$ " (before trim) clear or fingerjoint stiles.

Hardwood outer edges compatible with face veneer available upon request.

#### RAILS

 $1^3/8$ " doors: Minimum  $2^1/4$ " (before trim) mill option wood rails.  $1^3/4$ " doors: Minimum  $2^5/8$ " (before trim) mill option wood rails. Hardwood rails compatible with face veneer available upon request.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

A pre-glued, pre-assembled, sanded core made up of softwood strips not more than  $2^1/2^{\prime\prime}$  wide, of one species of wood at a 6% to 9% moisture content. The end joints are staggered in adjacent columns.

#### FACES

Pregraded: Hardboard or Premium 2-, 3-, or 4-ply veneered skins (minimum  $^1/60''$  veneer before sanding). Veneers available in a wide variety of species and cuts.

#### ADHESIVES

Core and frame assembly and veneer application all with Type II water-resistant adhesives. Type I waterproof adhesive available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement.

#### FACTORY MACHINING/DETAILING

Complete range of machining capabilities and detailing available. Rated doors must be in accordance with Warnock Hersey International, Inc. and National Fire Protection Association Standards (NFPA 80, latest edition). Snorbans recommends factory prefitting on all fire doors.

#### LIGHT OPENINGS

Cutout area may not exceed 40% of the face or half of the door height to comply with the warranty. For 20 minute-rated doors, the total visible area of single or multiple lights may not exceed 1,296 sq. in. per leaf, with a maximum width of 36", or a maximum height of 54". All cutouts must be 6" from the edge of the door or any other cutouts and/or hardware preps. Louvres are not allowed in 20 minute doors.

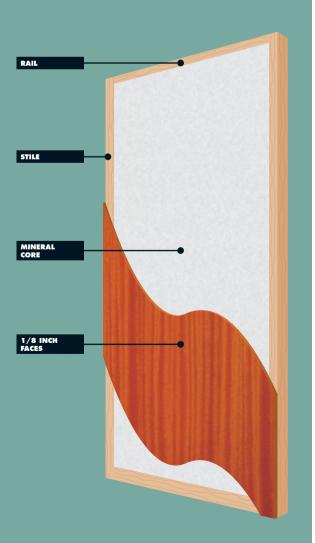
#### WARRANTY

One year for interior use only. See warranty terms and conditions. Use of Snorbans interior doors in exterior applications is neither recommended nor warranted. Warranty is not offered for core telegraphing.

WOOD VENEER, HARD-BOARD & PREFINSHED 45 MINUTE-RATED

#### **APPLICATIONS & BENEFITS**

Recommended for commercial applications that require a 45 minute fire-rated door. Available in a wide variety of Veneered, Hardboard, and Prefinished faces.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

Single doors

Maximum size door/transom

Paired doors: Dependent on blocking and hardware preps.

Call Lynden Door, Inc. for further information.

4'0" x 10'0"

4'0" x 10'0"

8'0" x 9'0"

#### **DOOR THICKNESS**

 $1^3/4^{\prime\prime}$  standard.

#### STILES

Untreated softwood stiles. Minimum <sup>11</sup>/16", maximum <sup>7</sup>/8" (after trim). Solid hardwood outer edges matching (compatible with) the face veneer available upon request.

#### DAIIG

Untreated softwood rails. Top rail: Minimum  $^{5}/8''$ , maximum  $^{7}/8''$ . Bottom rail: Minimum  $^{3}/4''$ , maximum  $^{17}/8''$  (after trim). Matching (compatible) rails available upon request.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Stiles, rails, and Georgia Pacific 45 minute mineral core manufactured to fire label requirements.

#### **FACES**

Pregraded: Hardboard or Premium 3- or 4-ply veneered skins (minimum 1/60" veneer before sanding). Veneers available in a wide variety of species and cuts.

#### **ADHESIVES**

Core and frame assembly and veneer application all with Type II water-resistant adhesives. Type I waterproof adhesive available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement, including lockblocks.

#### FACTORY MACHINING/DETAILING

Complete range of machining capabilities and detailing available. Rated doors must be in accordance with Warnock Hersey International, Inc. and National Fire Protection Association Standards (NFPA 80, latest edition). Snorbans recommends factory prefitting on all fire doors.

#### LIGHT OPENINGS

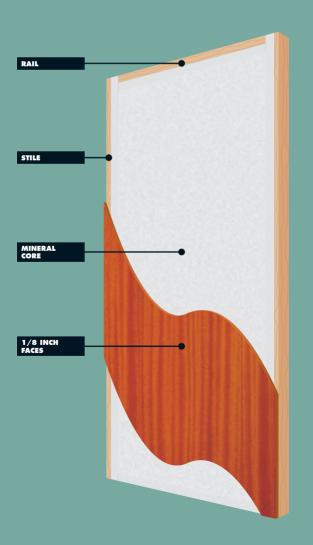
Cutout area may not exceed 40% of the face or half of the door height to comply with the warranty. For 45 minute-rated doors, the total visible area of single or multiple lights may not exceed 1,296 sq. in. per leaf, with a maximum width of 36", or a maximum height of 54". All cutouts must be 6" from the edge of the door or any other cutouts and/or hardware preps with a minimum bottom rail of 10".

#### WARRANTY

WOOD VENEER, HARD-BOARD & PREFINSHED 60 MINUTE-RATED

#### **APPLICATIONS & BENEFITS**

Recommended for commercial applications that require a 60 minute fire-rated door. They are available in a wide variety of Veneered, Hardboard, and Prefinished faces.



### **Doors From Snorbans**

Snorbans Joinery L.L.C. P.O.Box 123463 Dubai, U.A.E.

Tel: 00971 4 3284281 Fax: 00971 4 3284280

#### **SPECIFICATIONS**

#### MAXIMUM SIZE

Single doors

Maximum size door/transom

Paired doors: Dependent on blocking and hardware preps.

Call Lynden Door, Inc. for further information.

4'0" x 10'0"

4'0" x 10'0"

8'0" x 9'0"

#### **DOOR THICKNESS**

 $1^3/4^{\prime\prime}$  standard.

#### STILES

Firestop II with softwood edges. Maximum 1/2" wood (after trim), with minimum 3/4" composition inner stile. Matching stiles (compatible with) the face veneer available upon request.

#### RAILS

Firestop II composite rails with optional outer band of softwood. Top rail: Maximum  $^{1}/_{4}$ " optional wood outerband, with a minimum  $^{3}/_{4}$ " composition (after trim). Bottom rail: Minimum 1" composition (after trim), no wood allowed. Matching (compatible) top rail available upon request.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Stiles, rails, and Georgia Pacific 60 minute mineral core manufactured to fire label requirements.

#### FACES

Pregraded: Hardboard or Premium 3- or 4-ply veneered skins (minimum 1/60" veneer before sanding). Veneers available in a wide variety of species and cuts.

#### ADHESIVES

Core and frame assembly and veneer application all with Type II water-resistant adhesives. Type I waterproof adhesive available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement, including lockblocks.

#### FACTORY MACHINING/DETAILING

Complete range of machining capabilities and detailing available. Rated doors must be in accordance with Warnock Hersey International, Inc. and National Fire Protection Association Standards (NFPA 80, latest edition). Snorbans recommends factory prefitting on all fire doors.

#### LIGHT OPENINGS

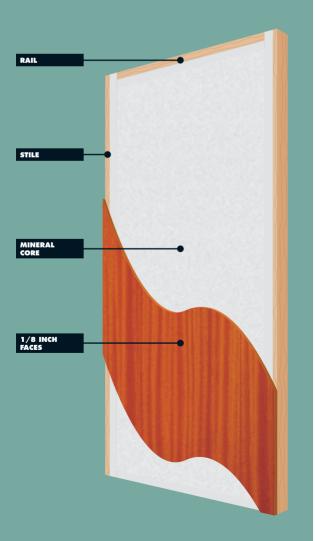
For 60 minute-rated doors, the total visible area of single or multiple lights may not exceed 100 sq. in. per leaf, with a maximum width of 10", or a maximum height of 33". All cut-outs must be 6" from the edge of the door or any other cutouts and/or hardware preps with a minimum bottom rail of 10".

#### WARRANTY

WOOD VENEER, HARD-BOARD & PREFINSHED 90 MINUTE-RATED

#### **APPLICATIONS & BENEFITS**

Recommended for commercial applications that require a 90 minute fire-rated door. Available in a wide variety of Veneered, Hardboard, and Prefinished faces.



### **Doors From Snorbans**

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#### **SPECIFICATIONS**

#### MAXIMUM SIZE

Single doors 4'0" x 10'0"
Maximum size door/transom 4'0" x 10'0"
Paired doors: Dependent on blocking and hardware preps 8'0" x 9'0"
Call Lynden Door, Inc. for further information.

#### **DOOR THICKNESS**

 $1^3/4^{\prime\prime}$  standard.

#### STILES

Firestop II with softwood edges. Maximum 1/4" wood, minimum 1" composition, (after trim). Matching stiles (compatible with) the face veneer available upon request.

#### RAILS

Firestop II composite rails with optional outer band of softwood. Top rail: Maximum <sup>1</sup>/<sub>4</sub>" optional wood outerband, minimum 1" composition (after trim). Bottom rail: Minimum 1" composition, no wood allowed. Matching (compatible) top rail available upon request.

#### LOOSE LAY CORE AND FRAME ASSEMBLY

Stiles, rails, and Georgia Pacific 90 minute mineral core manufactured to fire label requirements.

#### FACES

Pregraded: Hardboard or Premium 3- or 4-ply veneered skins (minimum 1/60" veneer before sanding). Veneers available in a wide variety of species and cuts.

#### ADHESIVES

Core and frame assembly and veneer application all with Type II water-resistant adhesives. Type I waterproof adhesive available upon request.

#### BLOCKING

Special inner blocking options may be specified for hardware reinforcement, including lockblocks.

#### FACTORY MACHINING/DETAILING

Complete range of machining capabilities and detailing available. Rated doors must be in accordance with Warnock Hersey International, Inc. and National Fire Protection Association Standards (NFPA 80, latest edition). Snorbans recommends factory prefitting on all fire doors.

#### LIGHT OPENINGS

For 90 minute-rated doors, the total visible area of single or multiple lights may not exceed 100 sq. in. per leaf, with a maximum width of 10", or a maximum height of 33". All cut-outs must be 6" from the edge of the door or any other cutouts and/or hardware preps with a minimum bottom rail of 10".

#### WARRANTY